

Work Order ID 128005

December-22-14 10:35:06 AM

128005

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Item ID: D206-581-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Pre-Flight Folding Step LH

Stop

NS2

Start Date: 12/22/14 Start Qty: 14.00

14

Cust Item ID:

Required Date: 12/31/14 Req'd Qty: 14.00

14

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D206-581									
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD206-581-013		CHG001						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

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Item ID: D206-581-013 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Pre-Flight Folding Step LH
 Start Date: 12/22/14 Start Qty: 14.00 *14* Cust Item ID:
 Required Date: 12/31/14 Req'd Qty: 14.00 *14* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				4			BAS 05 9:30
130	Packaging	0.00							
Packaging	Memo								
Packaging	Identify and pack for shipping as per PPP D206-581-013								
	Location: <u>P6018</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140	QC	0.00							
Quality Control	Memo								

FEB 11 2015

MLJ 15-02-11

(Handwritten signature) 15-02-11

Picklist Print

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Parent Item: D206-581-013

D206-581-013

Parent Item Name: Pre-Flight Folding Step LH

Start Date: 12/22/14

Required Date: 12/31/14

Start Qty: 14.00

Required Qty: 14.00

Comments: Ipp Rev:A New Issue 10-07-16 JLM Verified BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
80-005-3-16 4 *80-005-3-16* INSERT		Purchased	No				Each	36.0000	6 **	84		DAS 27 9-89 JAN 06 2015	
				<u>Location</u>				<u>Loc Qty</u>					
				ST563				36					
				T24961				12					
				m130564				24					
D4101-041 4 *D4101-041* Pre-Flight Step Assembly		Manufactured	No			110	Each	6.0000	**	14		DAS 27 9-89 JAN 06 2015	
				<u>Location</u>				<u>Loc Qty</u>					
				ST245				6					
				80701				1					
				92655				3					
				99300				2					
D4102-1 4 *D4102-1* Shim		Manufactured	No			110	Each	7.0000	**	14		DAS 27 9-89 JAN 06 2015	
				<u>Location</u>				<u>Loc Qty</u>					
				ST088				7					
				98535				7					

Picklist Print

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Parent Item: D206-581-013

D206-581-013

Parent Item Name: Pre-Flight Folding Step LH

Start Date: 12/22/14

Required Date: 12/31/14

Start Qty: 14.00

Required Qty: 14.00

MS27039-4-14

Purchased

No

110

Each

42.0000

67

84

MS27039-4-14

SCREW

**

JAN 06 2015

DAS
46

DAS
06
9-89

Location

Loc Qty

Loc Code

CA

13

m129682

13

ST283

29

m131049

29

NAS1149D0416J

Purchased

No

110

Each

241.0000

67

84

NAS1149D0416J

WASHER

**

JAN 06 2015
DAS
27
9-89
DAS
46
DAS
46
DAS
46

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

9

m126254

9

ST270

232

m125773

232

5.0 PART LIST

5.1 D407-581-111/-011 AND D206-581-113/-013/-014/-015/-017 KITS

Qty -111	Qty -113	Qty -011	Qty -013	Qty -014	Qty -015	Qty -017	Part Number	Description
X							D407-581-111	PRE-FLIGHT KIT (407)
	X						D206-581-113	PRE-FLIGHT KIT (206A/B/L/L1/L3/L4)
2		X					D407-581-011	PRE-FLIGHT STEP KIT, LH/RH (407)
	1		X				D206-581-013	PRE-FLIGHT STEP KIT, LH (206A/B/L/L1/L3/L4)
	1			X			D206-581-014	PRE-FLIGHT STEP KIT, RH (206A/B/L/L1/L3/L4)
4	4				X		D206-581-015	STEP HANDLE KIT
						X	D206-581-017	RETENTION STRAP KIT
						2	D3031-3	LOOP
		1	1	1			D4101-041	PRE-FLIGHT STEP ASSEMBLY
			1				D4102-1	SHIM (206 LH)
				1			D4102-2	SHIM (206 RH)
		1					D4102-3	SHIM (407)
					1		D4103-1	STEP HANDLE
						1	D4104-041	DOUBLER ASSEMBLY
						1	D4105-1	STRAP
						2	80-004-2D8	INSERT
					2		80-005-3-8	INSERT
		6	6	6			80-005-3-16	INSERT
						8	CR3243-4-1	RIVET
						2	MS21042L3	NUT
						2	MS24694-S47	SCREW
						2	MS24694-S50	SCREW
						2	MS24694-S52	SCREW
					2		MS27039-4-11	SCREW
		6	6	6			MS27039-4-14	SCREW
						2	NAS1149D0332J	WASHER (or AN960JD10L)
		6	6	6	2		NAS1149D0416J	WASHER (or AN960JD416L)
					2		NAS1149D0463J	WASHER (or AN960JD416)